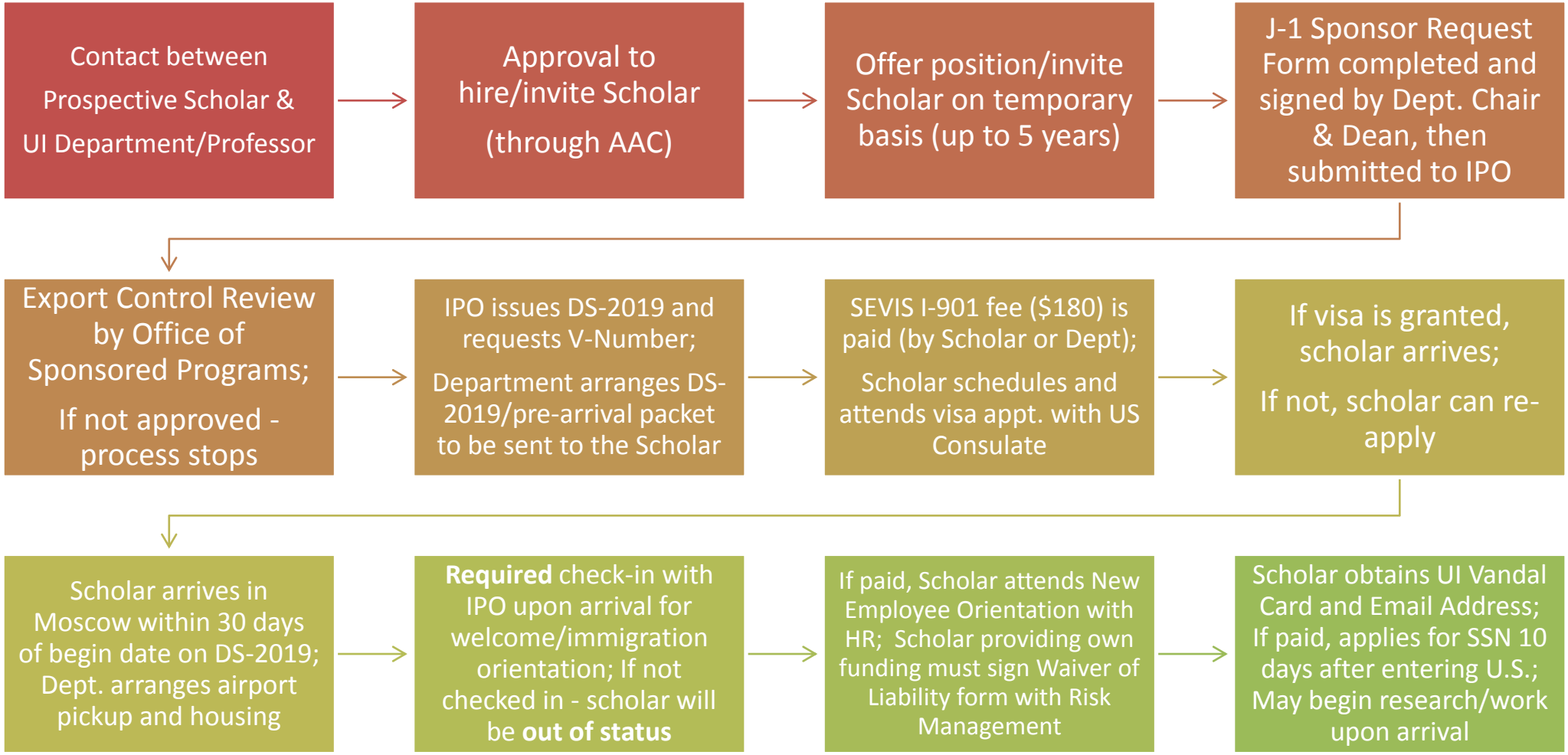J-1 Scholar Process